



ORIGINAL

PREMIER AVIATION, INC.		1001 AVIATION PARKWAY, GRAND PRAIRIE, ILLINOIS 60136	
D OSUYB		B67-43001	
012 CLASS 100-01 NO		012	
012		012	

④ - 19 INNER TUBE AND RETAINER BUSHING

062 0 17W36

① 51 LONG I-HANDLE ASSEMBLY

Technical drawing of a mechanical part, likely a shaft or rod, showing dimensions and tolerances. The drawing includes a cross-section view and a side view. The cross-section view shows a circular feature with a diameter of 16 mm, indicated by a dimension line and the text "16-". The side view shows a cylindrical feature with a diameter of 16 mm, indicated by a dimension line and the text "16-". The drawing also includes a dimension line for the length of the part, labeled "100". The drawing is labeled with "100" and "16-".

#41013

[illegible]

A hand-drawn diagram of a vertical structure, possibly a pole or antenna. The structure is represented by a vertical line with a circular base. Several labels are written next to the structure with lines pointing to specific parts:

- At the top: "MS101417 (1700000)" and "MS101417 (1700000)" (written twice).
- Below that: "MS101417 (1700000)" and "MS101417 (1700000)" (written twice).
- Further down: "MS101417 (1700000)" and "MS101417 (1700000)" (written twice).
- At the bottom: "MS101417 (1700000)" and "MS101417 (1700000)" (written twice).

44.80 25 F

④ 51. STABILIZER ARM

0.750 1.7028

45 LONGITUDINAL SUPPORT ASSEMBLY

④

RELEASED
JUL 06 1972

Date: Wednesday, 06/08/2008 10:51:21 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/26
JG

Job Completion



u 08.08.26

Date: Wednesday, 06/08/2008 10:51:21 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #:	Machine Or Operation:	Description :
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13.0	MS17984C410	QUICK PIN REPLACEMENT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

QUICK PIN REPLACEMENT

batch: 18118

PH 08.08.26 3

14.0	30345T21	LANYARD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

LANYARD

batch: 17828

PH 08.08.26 3

15.0	BSP43	RIVET
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

RIVET

batch: 17890

PH 08.08.26 3

16.0	AN960JD6	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Washer

batch: 6085

PH 08.08.26 3

17.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: Assemble parts as per dwg PB67-43001

PH 08.08.26 3

18.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

C 08/08/06 (+3)

19.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

39952

PH 08.08.26 3

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M102316



3X

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

1:15
320
1:45

M.F. 08/08/13

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



HA



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-08-13

X3

8.0

D34475

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Clevis

batch:

39967

M 08-08-26

9.0

D34471

Round Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Round Spacer

batch:

41179

M 08-08-26

10.0

AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bolt

batch:

102959

M 08-08-26

11.0

NAS1149F0432P

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer

batch:

18057

M 08-08-26

12.0

MS21042L4

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Nut

batch:

108180

M 08-08-26

Date: Wednesday, 06/08/2008 10:51:21 AM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LONGITUDINAL SUPPORT ASSEMBLY
Job Number : 41013	
Estimate Number : 13524	
P.O. Number :	Part Number : PB674300145
This Issue : 06/08/2008 S.O. No. :	Drawing Number : B6743001 P.13
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B1
Previous Run :	Material :
Written By :	Due Date : 13/08/2008 Qty: 3 Um: Each
Checked & Approved By : <u>mf 08-08-06</u>	
Comment : Est Rev:A 08-07-25 new issue DD verified by:ec	

Additional Product

Job Number:



was alone

Seq. #:	Machine Or Operation:	Description :
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1.0	240107	SPRING SLOTTED PIN
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
SPRING SLOTTED PIN
batch: MT1850



08-08-12 3

2.0	PB674300197	Clevis
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Clevis
batch: 340015



08-08-12 3

3.0	PB6743001357	Tube Arm
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Tube Arm
batch: 341012



08-08-12 3

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
1- line drill -97 and -357 using existing pilot hole of -357 as per dwg
2- install spring pin



08-08-12 3

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP



08/08/13 (x3)